

# 969 1K ANTICORROSIVE PRIMER

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1K Alkyd Based System

Excellent anticorrosion protection

High quality, quick drying

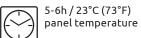
Zinc Chromate free

VOC compliant with the regulations



General Technical Description Mix 969 1K

ANTICORROSIVE PRIMER with 767 ECO-THINN NITRO THINNER / REDUCER



## Surface

On old, sanded paint work

Metal surfaces

Clean and sanded steel panels

HB Body Polyester Fillers

### Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL/771 ANTISIL FAST DEGREASER

Make sure the surface is first wiped dry and then air dried



Make sure you always use appropriate face protection and good ventilation

**Product Application: Anticorrosive primer 2 passes** *w* Apply in thin layers over sanded areas only



Mix well 969 1K ANTICORROSIVE PRIMER



10% 767 ECO-THINN NITRO THINNER / REDUCER



25% 767 ECO-THINN NITRO THINNER / REDUCER



18-23 s DIN 4 @ 20°C (68°F)



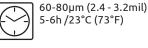
Compliant Spray gun 1.5-1.8 mm 2 - 2.5 bar (29 - 36 psi) inlet pressure 2x coat = 60-80 micron (2.4 - 3.2mil)

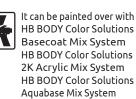


HVLP 1.5-1.7 mm 1.5 - 2 bar (22-29psi) inlet pressure 2x coat = 60-80 micron (2.4 - 3.2mil)

Flash off time

10 min / 23°C (73°F)





Always wear protective equipment



Follow the application instructions mentioned in this TDS **Flash Point:** 30°C / 86°F

Specific Gravity: 1.50 g/cm<sup>3</sup>

Solid Content (No thinner): 72% Weight

#### VOC (2004/42/EC)

This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 540 g/L. The VOC content in the ready for use form of this product is 410 g/L. 2004/42/IIB(c)(540)410

Theoretical Coverage: 7 m<sup>2</sup>/l at 60 micron (2.4 mil) dry film thickness

**Cleaning of equipment:** Clean after final use with 767 EXTRA NITRO THINNER / REDUCER

#### Remarks:

• Allow for additional time for combi spray booths to reach the desired temperature

• Application only with the recommended thinners / reducers

• It could be used by countries that do not adopt the VOC legislation as well.

• Do not use at temperatures below 15°C (59°F).

• Should be applied on sanded areas only

• ZINC CHROMATE FREE

#### Storage Shelf life:

• Store in a cool place (+5°C - +25°C) (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers

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